#### **STAT 511**

#### Lecture 19: One-way Analysis of Variance (ANOVA) Devore: Section 10.1-10.3

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- The Analysis of Variance refers to a collection of experiments and statistical procedures for the analysis of responses from experimental units
- For now, we only study the single-factor ANOVA that involves analysis of data obtained from experiments in which more than two treatments have been used. The treatments are differentiated from each other by different levels of a single factor
- Example: studying the effects of five different brands of gas in automobile engine operating efficiency (mpg) or an experiment to decide whether the color density of fabric specimens depends on the amount of dye used

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- I the number of treatments
- $\mu_1, \ldots, \mu_I$  means of *i*th population,  $i = 1, \ldots, I$
- $H_0: \mu_1 = \ldots = \mu_I$  vs.  $H_a:$  at least two of the  $\mu_i$ s are different
- X<sub>i,j</sub> the RV denoting the *j*th measurement taken from the *i*th population; x<sub>i,j</sub> is the observed value of X<sub>i,j</sub>
- It is assumed that X<sub>i,j</sub> are independent within each sample and the samples are independent of each other

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# Example

 Several different types of boxes are compared with respect to compression strength (lb)

Type of Box Compression Strength (lb) Sample Mean Sample SD 655.5 788.3 734.3 721.4 679.1 699.4 713.00 46.55 2 789.2 772.5 786.9 686.1 732.1 774.8 756.93 40.34 3 737.1 639.0 696.3 671.7 717.2 727.1 698.07 37.20 4 535.1 628.7 542.4 559.0 586.9 520.0 562.02 39.87 Grand mean = 682.50 @ 2007 Thomson Higher Education 1 2 3 4 550 600 650 700 750 (a)

Table 10.1 The Data and Summary Quantities for Example 10.1

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#### Single-factor ANOVA: notation

- J is the number of observations in each sample I; the data consists of IJ observations
- Sample means are

$$ar{X}_{i.} = rac{\sum_{j=1}^J X_{ij}}{J}$$

The grand means is

$$\bar{X}_{..} = \frac{\sum_{i=1}^{I} \sum_{j=1}^{J} X_{ij}}{IJ}$$

Sample variances are

$$\frac{\sum_{j=1}^{J} (X_{ij} - \bar{X}_{i.})^2}{J-1}$$

- Each  $X_{ij} \sim N(\mu_i, \sigma^2)$
- Each of the *I* populations has the same variance but different means
- If  $\frac{\max s_i}{\min s_i} \le 2$  the equal variance assumption can be assumed to be true
- Normal probability plot of deviations from population means should be used to check the normality assumption

## Single-factor ANOVA: test statistic

- Basic idea: compare a measure of differences between x<sub>i</sub>'s to a measure of variation calculated from within each sample
- Treatment mean square is

$$MSTr = \frac{J}{I-1} \sum_{i=1}^{I} (\bar{X}_{i.} - \bar{X}_{..})^2$$

• Error mean square is

$$MSE = \frac{\sum_{i=1}^{I} S_i^2}{I}$$

The value of MSTr is affected by the status of H<sub>0</sub> while that of MSE is not • When  $H_0$  is true,

$$E(MSTr) = E(MSE) = \sigma^2$$

• When  $H_0$  is false,

$$E(MSTr) > E(MSE) = \sigma^2$$

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Consider the F-statistic

$$F = \frac{MSTr}{MSE}$$

- Clearly, when H<sub>0</sub> is not true F has to be large...but what is its distribution?
- ► Under our assumptions and when H<sub>0</sub> is true, F has an F distribution with v<sub>1</sub> = I − 1 and v<sub>2</sub> = I(J − 1) df
- ▶ Let *f* be the observed value of *F*; the *P*-value is

$$P(F \geq f | H_0 \text{ is true })$$

which is the area under the  $F_{I-1,I(J-1)}$  curve to the right of f

- For strength data, I = 4 and J = 6 so the df are 3 and 4 \* 5 = 20
- The rejection region is  $f \ge F_{0.05,3,20} = 3.10$
- ► The grand mean is x̄.. = 682.50, MSTr = 42, 455.86 and MSE = 1691.12

• Thus, 
$$f = \frac{MSTr}{MSE} = 25.09$$

The P-value is less than 0.001

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#### Sums of squares

The total sum of squares (SST) is

$$SST = \sum_{i=1}^{I} \sum_{j=1}^{J} (x_{ij} - \bar{x}_{..})^2$$

The treatment sum of squares is

$$SSTr = \sum_{i=1}^{I} \sum_{j=1}^{J} (\bar{x}_{i.} - \bar{x}_{..})^2$$

The error sum of squares is

$$SSE = \sum_{i=1}^{I} \sum_{j=1}^{J} (x_{ij} - \bar{x}_{i.})^2$$

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# Sums of squares

Fundamental identity

#### SST = SSTr + SSE

Interpretation: total variation in the data consists of

- 1. variation between populations that can be explained by differences in means  $\mu_i$
- 2. variation that would be present within populations even if  $H_0$  were true
- ▶ By definition,  $MSTr = \frac{SSTr}{m-1}$ , and  $MSE = \frac{SSE}{I(J-1)}$ .
- Thus, explained variation that is large relative to unexplained corresponds to large values of test statistic F

## The **ANOVA table** is

Table 10.2 An ANOVA Table

Source of Variation	df	Sum of Squares	Mean Square	f			
Treatments Error Total	I - 1 $I(J - 1)$ $IJ - 1$	SSTr SSE SST	MSTr = SSTr/(I - 1) $MSE = SSE/[I(J - 1)]$	MSTr/MSE			
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# Example

- According to the article Evaluating Fracture Behavior of Brittle Polymeric Materials Using an IASCB Specimen (J. of Engr. Manuf., 2013: 133140), researchers have recently proposed an improved test for the investigation of fracture toughness of brittle polymeric materials
- Plexiglas is the material of choice; the test was performed by applying asymmetric three-point bending loads on its specimens
- In one experiment, three loading point locations based on different distances from the center of the specimens base were selected, resulting in the following fracture load data (kN):



First, test normality and equal variance assumptions - both are satisfied!

The acco	mpanyi	ng ANOV	/A table i	S	
Source	DF	SS	MS	F	P
Dist	2	6.7653	3.3826	48.58	0.000
Error	9	0.6267	0.0696		
Total	11	7.3920			

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## Multiple comparisons: Tukey's procedure

- Our task: to control all of the I(I-1)/2 intervals possible
- Property:

$$\begin{split} \bar{X}_{i.} &- \bar{X}_{j.} - Q_{\alpha,I,I(J-1)} \sqrt{MSE/J} \\ &\leq \mu_i - \mu_j \leq \bar{X}_{i.} - \bar{X}_{j.} + Q_{\alpha,I,I(J-1)} \sqrt{MSE/J} \end{split}$$

for every i < j

- Q<sub>α</sub>'s are critical values of the Tukey distribution. The result is a collection of confidence intervals with *simultaneous* confidence level 100(1 - α)%
- We are not interested in lower and upper bounds...but only in whether 0 is included in a given confidence interval or not...Thus
  - 1. Select  $\alpha$  and find  $Q_{\alpha,I,I(J-1)}$ .
  - 2. Calculate the margin of error  $Q_{\alpha,I,I(J-1)}\sqrt{MSE/J}$
  - 3. List the sample means in increasing order and underline the pairs that differ by less than the margin of error..

- Five different brands of automobile oil filters are tested. μ<sub>i</sub> is the average amount of material captured by brand *i* filters, *i* = 1,...,5
- ▶ The means are  $\bar{x}_{1.} = 14.5$ ,  $\bar{x}_{2.} = 13.8$ ,  $\bar{x}_{3.} = 13.3$ ,  $\bar{x}_{4.} = 14.3$ and  $\bar{x}_{4.} = 13.1$

#### The ANOVA Table is Table 10.3 ANOVA Table for Example 10.4

Source of Variation	df	Sum of Squares	Mean Square	f	
Treatments (brands)	4	13.32	3.33	37.84	
Error	40	3.53	.088		
Total	44	16.85			

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The model equation

$$X_{ij} = \mu_i + \varepsilon_{ij}$$

with  $E(\varepsilon_{ij}) = 0$  and  $V(\varepsilon_{ij}) = \sigma^2$ 

An alternative parametrization is

$$X_{ij} = \mu + \alpha_i + \varepsilon_{ij}$$

where  $\alpha_i = \mu_i - \mu$  and  $\mu = \frac{1}{I} \sum_{i=1}^{I} \mu_i$ 

• Now we have I + 1 parameters with a constraint  $\sum \alpha_i = 0$ 

The new version of the null hypothesis is

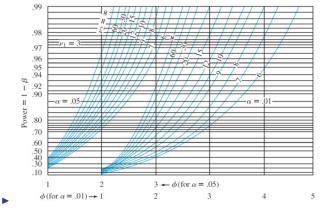
$$H_0: \alpha_1 = \alpha_2 = \cdots = \alpha_I = 0$$

Under the alternative hypothesis

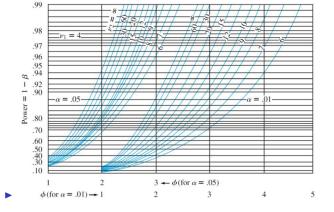
$$E(MSTr) = \sigma^2 + \frac{J}{I-1} \sum \alpha_i^2$$

- When  $H_0$  is true,  $\sum \alpha_i^2 = 0$  and  $E(MSTr) = \sigma^2$
- The larger  $\sum \alpha_i^2$  is, the larger the deviation from  $H_0$

- The distribution of the test statistics under the alternative is a non-central F distribution
- Its noncentrality parameter is  $\frac{\sum \alpha_i^2}{\sigma^2}$
- ▶ The following alternatives provide identical Type II errors:  $\alpha_1 = \alpha_2 = -1, \alpha_3 = 1$  and  $\alpha_4 = 1$  and  $\alpha_1 = -\sqrt{2}, \alpha_2 = \sqrt{2}, \alpha_3 = \alpha_4 = 0$
- $\blacktriangleright$  The probability of Type II error  $\beta$  is a decreasing function of this parameter



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- The effects of four different heat treatments on yield point (tons/in<sup>2</sup>) of steel ingots are to be investigated
- A total of eight ingots will be cast using each treatment. The true standard deviation of yield point for any of the four treatments is σ = 1
- ► How likely is it that H<sub>0</sub> will not be rejected at level .05 if three of the treatments have the same expected yield point and the other treatment has an expected yield point that is 1 ton/in<sup>2</sup> greater than the common value of the other three
- In other words, the fourth yield is on average 1 standard deviation above those for the first three treatments

- Thus,  $\mu_1 = \mu_2 = \mu_3$ ,  $\mu_4 = \mu_1 + 1$ ,  $\mu = \frac{1}{4} \sum \mu_i = \mu_1 + \frac{1}{4}$
- Therefore,  $\alpha_1 = \alpha_2 = \alpha_3 = -\frac{1}{4}, \ \alpha_4 = \frac{3}{4}$
- Compute  $\phi^2 = \frac{J}{I} \sum \alpha_i^2 / \sigma^2 = \frac{3}{2}; \ \phi = 1.22$
- Df are  $\nu_1 = 4 1 = 3$  and  $\nu_2 = I(J 1) = 28$
- Interpolating visually between  $\nu_2 = 20$  and  $\nu_2 = 30$  gives power  $\approx .47$

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#### Unbalanced design ANOVA and unequal variances

The total sum of squares is now

$$ST = \sum_{i=1}^{l} \sum_{j=1}^{J_i} (x_{ij} - \bar{x}_{..})^2$$

▶ The treatment sum of squares is

$$SSTr = \sum_{i=1}^{I} \sum_{j=1}^{J_i} (\bar{x}_{i.} - \bar{x}_{..})^2$$

The error sum of squares is

$$SSE = \sum_{i=1}^{I} \sum_{j=1}^{J_i} (x_{ij} - \bar{x}_{i.})^2$$

- The mean sum of squares are  $MSTr = \frac{SSTr}{I-1}$  and  $MSE = \frac{SSE}{n-I}$
- The rejection region is  $f \ge F_{\alpha, I-1, n-I}$

- The article "On the Development of a New Approach for the Determination of Yield Strength in Mg-based Alloys" (Light Metal Age, Oct. 1998: 5153) presented the following data on elastic modulus (GPa)
- The data were obtained by a new ultrasonic method for specimens of a certain alloy produced using three different casting processes

									$J_i$	<i>x</i> <sub><i>i</i></sub> .	$\overline{x}_{i}$ .
Permanent molding	45.5	45.3	45.4	44.4	44.6	43.9	44.6	44.0	8	357.7	44.71
Die casting	44.2	43.9	44.7	44.2	44.0	43.8	44.6	43.1	8	352.5	44.06
Plaster molding	46.0	45.9	44.8	46.2	45.1	45.5			6	273.5	45.58
									22	983.7	

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- Let μ<sub>1</sub>, μ<sub>2</sub>, μ<sub>3</sub> denote the true average elastic moduli for the three processes
- ▶  $H_0: \mu_1 = \mu_2 = \mu_3$  vs.  $H_a:$  at least one of the  $\mu$  is different

Source of Variation	df	Sum of Squares	Mean Square	f
Treatments	2	7.93	3.965	12.56
Error	19	6.00	.3158	
Total	21	13.93		

• Df are I - 1 = 2 and n - I = 22 - 3 = 19

## Multiple comparisons for unequal design ANOVA

- If the imbalance is "mild", the modification of Tukey procedure is used
- ▶ Instead of  $\frac{1}{J}$ , we use the average of the pair  $\frac{1}{J_i}$  and  $\frac{1}{J_i}$
- ▶ In the previous example,  $J_1 = J_2 = 8$  and  $J_3 = 6$ , I = 3, n - I = 19, MSE = .316

• 
$$Q_{0.05,3,19} = 3.59$$
 and

$$w_{12} = 3.59 \sqrt{\frac{3.16}{2} \left(\frac{1}{8} + \frac{1}{8}\right)} = .713$$

• Since  $\bar{x}_1 - \bar{x}_2 = .65 < w_{12}...$ 

#### Random effects model

The basic random effects model is

$$X_{ij} = \mu + A_i + \varepsilon_{ij}$$

where  $V(\varepsilon_{ij}) = \sigma^2$  and  $V(A_i) = \sigma_A^2$ 

- ► A<sub>i</sub> and ε<sub>ij</sub> are normally distributed and independent of one another; E A<sub>i</sub> = 0 is the constraint!
- The null hypothesis are  $H_0: \sigma_A^2 = 0$
- The test statistic is  $f = \frac{MSTr}{MSE} \sim F_{I-1,n-I}$  under  $H_0$
- This can be justified by noticing that

$$E(MSTr) = \sigma^{2} + \frac{1}{I-1} \left( n - \frac{\sum J_{i}^{2}}{n} \right) \sigma_{A}^{2}$$