

## **Lecture 13: Experiments with Random Effects**

Montgomery, Chapter 12 or 13

## Example 1

A textile company weaves a fabric on a large number of looms. It would like the looms to be homogeneous so that it obtains a fabric of uniform strength. A process engineer suspects that, in addition to the usual variation in strength within samples of fabric from the same loom, there may also be significant variations in strength between looms. To investigate this, she selects four looms at random and makes four strength determinations on the fabric manufactured on each loom. The layout and data are given in the following.

---

looms	Observations			
	1	2	3	4
1	98	97	99	96
2	91	90	93	92
3	96	95	97	95
4	95	96	99	98

---

## Random Effects vs Fixed Effects

- Consider factor with numerous possible levels
- Want to draw inference **on population of levels**
- Not concerned with any specific levels
- Example of difference (1=fixed, 2=random)
  1. Compare reading ability of 10 2nd grade classes in NY

Select  $a = 10$  specific classes of interest. Randomly choose  $n$  students from each classroom. Want to compare  $\tau_i$  (class-specific effects).
  2. Study the variability **among all** 2nd grade classes in NY

**Randomly choose**  $a = 10$  classes from large number of classes. Randomly choose  $n$  students from each classroom. Want to assess  $\sigma_{\tau}^2$  (class to class variability).
- Inference broader in random effects case
- Levels chosen randomly → inference on population

## Random Effects Model (CRD)

- Similar model (as in the fixed case) with different assumptions

$$y_{ij} = \mu + \tau_i + \epsilon_{ij} \quad \left\{ \begin{array}{l} i = 1, 2, \dots, a \\ j = 1, 2, \dots, n_i \end{array} \right.$$

$\mu$  - grand mean

$\tau_i$  -  $i$ th treatment effect (random)

$$\epsilon_{ij} \sim N(0, \sigma^2)$$

- Instead of  $\sum \tau_i = 0$ , assume

$$\tau_i \sim N(0, \sigma_\tau^2)$$

$\{\tau_i\}$  and  $\{\epsilon_{ij}\}$  independent

- $\text{Var}(y_{ij}) = \sigma_\tau^2 + \sigma^2$

$\sigma_\tau^2$  and  $\sigma^2$  are called variance components

## Statistical Analysis

- The basic hypotheses are:

$$H_0 : \sigma_\tau^2 = 0 \text{ vs. } H_1 : \sigma_\tau^2 > 0$$

- Same ANOVA table (as before)

Source	SS	DF	MS	$F_0$
Between	$SS_{tr}$	$a - 1$	$MS_{tr}$	$F_0 = \frac{MS_{tr}}{MS_E}$
Within	$SS_E$	$N - a$	$MS_E$	
Total	$SS_T = SS_{tr} + SS_E$	$N - 1$		

-  $E(MS_E) = \sigma^2$

-  $E(MS_{tr}) = \sigma^2 + n\sigma_\tau^2$

- Under  $H_0$ ,  $F_0 \sim F_{a-1, N-a}$
- Same test as before
- Conclusions, however, pertain to entire population

## Estimation

- Usually interested in estimating variances
- Use mean squares (known as ANOVA method)

$$\hat{\sigma}^2 = \text{MS}_E$$

$$\hat{\sigma}_{\tau}^2 = (\text{MS}_{\text{tr}} - \text{MS}_E)/n$$

If unbalanced, replace  $n$  with

$$n_0 = \frac{1}{a-1} \left( \sum_{i=1}^a n_i - \frac{\sum_{i=1}^a n_i^2}{\sum_{i=1}^a n_i} \right)$$

- Estimate of  $\sigma_{\tau}^2$  can be negative
  - Supports  $H_0$ ? Use zero as estimate?
  - Validity of model? Nonlinear?
  - Other approaches (MLE, Bayesian with nonnegative prior)

## Confidence intervals

- $\sigma^2$ : Same as fixed case

$$\frac{(N - a)MS_E}{\sigma^2} \sim \chi_{N-a}^2$$

$$\frac{(N - a)MS_E}{\chi_{\alpha/2, N-a}^2} \leq \sigma^2 \leq \frac{(N - a)MS_E}{\chi_{1-\alpha/2, N-a}^2}$$

- $\sigma_\tau^2$ : Linear combination of  $\chi^2$

$$\frac{(a - 1)MS_{tr}}{\sigma^2 + n\sigma_\tau^2} \sim \chi_{a-1}^2$$

$$\hat{\sigma}_\tau^2 = (MS_{tr} - MS_E)/n, \text{ so}$$

$$\hat{\sigma}_\tau^2 \approx \frac{\sigma^2 + n\sigma_\tau^2}{n(a - 1)} \chi_{a-1}^2 - \frac{\sigma^2}{n(N - a)} \chi_{N-a}^2$$

No closed form expression for this distribution. Can use approximation

Recall

$$\frac{MS_{tr}/(\sigma^2 + n\sigma_\tau^2)}{MS_E/\sigma^2} \sim F_{a-1, N-a}$$

- For  $\sigma_\tau^2/\sigma^2$ :

$$L \leq \frac{\sigma_\tau^2}{\sigma^2} \leq U$$

$$L = \left( \frac{MS_{tr}}{MS_E F_{\alpha/2, a-1, N-a}} - 1 \right) / n \text{ and } U = \left( \frac{MS_{tr}}{MS_E F_{1-\alpha/2, a-1, N-a}} - 1 \right) / n$$

- For  $\sigma_\tau^2/(\sigma^2 + \sigma_\tau^2)$ :

$$\frac{L}{L+1} \leq \frac{\sigma_\tau^2}{\sigma^2 + \sigma_\tau^2} \leq \frac{U}{U+1}, \text{ or}$$

$$\frac{F_0 - F_{\alpha/2, a-1, N-a}}{F_0 + (n-1)F_{\alpha/2, a-1, N-a}} \leq \frac{\sigma_\tau^2}{\sigma^2 + \sigma_\tau^2} \leq \frac{F_0 - F_{1-\alpha/2, a-1, N-a}}{F_0 + (n-1)F_{1-\alpha/2, a-1, N-a}}$$

### Loom Experiment (continued)

Source of Variation	Sum of Squares	Degrees of Freedom	Mean Square	$F_0$
Between	89.19	3	29.73	15.68
Within	22.75	12	1.90	
Total	111.94	15		

Highly significant result ( $F_{.05,3,12} = 3.49$ )

$$\hat{\sigma}_\tau^2 = (29.73 - 1.90)/4 = 6.98$$

78.6% ( $=6.98/(6.98+1.90)$ ) is attributable to loom differences

Time to improve consistency of the looms

## Loom Experiment

### Confidence Intervals

- 95% CI for  $\sigma^2$

$$\frac{SS_E}{\chi^2_{.025,12}} \leq \sigma^2 \leq \frac{SS_E}{\chi^2_{.975,12}} = c(22.75/23.34, 22.75/4.40) = (0.97, 5.17)$$

- 95% CI for  $\sigma_\tau^2 / (\sigma_\tau^2 + \sigma^2)$

$$\left( \frac{15.68 - 4.47}{15.68 + (4-1)4.47}, \frac{15.68 - (1/14.34)}{15.68 + (4-1)(1/14.34)} \right) = (0.385, 0.982)$$

$$F_{0.025,3,12} = 4.47, F_{.975,3,12} = 1/14.34$$

using property that

$$F_{1-\alpha/2,v_1,v_2} = 1/F_{\alpha/2,v_2,v_1}$$

- the variability between looms is not negligible.

## Using SAS

```
options nocenter ps=35 ls=72;

data example;
    input loom strength;
    datalines;
    1 98
    1 97
    1 99
    1 96
    .
    4 98
;
proc glm;
    class loom;
model strength=loom;
random loom;
output out=diag r=res p=pred;

proc plot;
```

```
plot res*pred;

proc varcomp method = type1;
  class loom;
  model strength = loom;

proc mixed CL;
  class loom;
  model strength = ;
  random loom;
run;
```

## SAS Output

Dependent Variable: strength

Source	DF	Sum of			F Value	Pr > F
		Squares	Mean Square			
Model	3	89.1875000	29.7291667	15.68	0.0002	
Error	12	22.7500000	1.8958333			
Corrected Total	15	111.9375000				

Source	DF	Type I SS	Mean Square	F Value
loom	3	89.1875000	29.7291667	15.68

Source	Type III Expected Mean Square
loom	Var(Error) + 4 Var(loom)

---

Variance Components Estimation Procedure

Dependent Variable: strength

Source	DF	Sum of	
		Squares	Mean Square
loom	3	89.187500	29.729167

Error	12	22.750000	1.895833
Corrected Total	15	111.937500	.
Source	Expected Mean Square		
loom	$\text{Var}(\text{Error}) + 4 \text{ Var}(loom)$		
Error	$\text{Var}(\text{Error})$		
Variance Component	Estimate		
$\text{Var}(loom)$	6.95833		
$\text{Var}(\text{Error})$	1.89583		

## SAS Output (Continued)

The Mixed Procedure

### Iteration History

Iteration	Evaluations	-2 Res Log Like	Criterion
0	1	75.48910190	
1	1	63.19303249	0.00000000

Convergence criteria met.

### Covariance Parameter Estimates

Cov Parm	Estimate	Alpha	Lower	Upper
loom	6.9583	0.05	2.1157	129.97
Residual	1.8958	0.05	0.9749	5.1660

### Fit Statistics

-2 Res Log Likelihood	63.2
AIC (smaller is better)	67.2
AICC (smaller is better)	68.2
BIC (smaller is better)	66.0

## A Measurement Systems Capability Study

A typical gauge R&R experiment is shown below. An instrument or gauge is used to measure a critical dimension of certain part. Twenty parts have been selected from the production process, and three randomly selected operators measure each part twice with this gauge. The order in which the measurements are made is completely randomized, so this is a two-factor factorial experiment with design factors parts and operators, with two replications. Both parts and operators are random factors.

Parts	Operator 1	Operator 2	Operator 3
1	21	20	20
2	24	23	24
3	20	21	19
.	.	.	.
19	25	26	25
20	19	19	18
			17
		17	19
			17

$$\text{Variance components equation: } \sigma_y^2 = \sigma_\tau^2 + \sigma_\beta^2 + \sigma_{\tau\beta}^2 + \sigma^2$$

Total variability=Parts + Operators + Interaction + Experimental Error  
=Parts + Reproducibility + Repeatability

## Statistical Model with Two Random Factors

$$y_{ijk} = \mu + \tau_i + \beta_j + (\tau\beta)_{ij} + \epsilon_{ijk} \quad \left\{ \begin{array}{l} i = 1, 2, \dots, a \\ j = 1, 2, \dots, b \\ k = 1, 2, \dots, n \end{array} \right.$$

$$\tau_i \sim N(0, \sigma_\tau^2) \quad \beta_j \sim N(0, \sigma_\beta^2) \quad (\tau\beta)_{ij} \sim N(0, \sigma_{\tau\beta}^2)$$

- $\text{Var}(y_{ijk}) = \sigma^2 + \sigma_\tau^2 + \sigma_\beta^2 + \sigma_{\tau\beta}^2$
- Expected MS's similar to one-factor random model

$$E(\text{MS}_E) = \sigma^2; \quad E(\text{MS}_A) = \sigma^2 + bn\sigma_\tau^2 + n\sigma_{\tau\beta}^2$$

$$E(\text{MS}_B) = \sigma^2 + an\sigma_\beta^2 + n\sigma_{\tau\beta}^2; \quad E(\text{MS}_{AB}) = \sigma^2 + n\sigma_{\tau\beta}^2$$

- EMS determine what MS to use in denominator

$$H_0 : \sigma_\tau^2 = 0 \rightarrow \text{MS}_A / \text{MS}_{AB}$$

$$H_0 : \sigma_\beta^2 = 0 \rightarrow \text{MS}_B / \text{MS}_{AB}$$

$$H_0 : \sigma_{\tau\beta}^2 = 0 \rightarrow \text{MS}_{AB} / \text{MS}_E$$

## Estimating Variance Components

- Using ANOVA method

$$\hat{\sigma}^2 = \text{MS}_E$$

$$\hat{\sigma}_{\tau}^2 = (\text{MS}_A - \text{MS}_{AB})/bn$$

$$\hat{\sigma}_{\beta}^2 = (\text{MS}_B - \text{MS}_{AB})/an$$

$$\hat{\sigma}_{\tau\beta}^2 = (\text{MS}_{AB} - \text{MS}_E)/n$$

- Sometimes results in negative estimates
- Proc Varcomp and Proc Mixed compute estimates
- Can use different estimation procedures

ANOVA method - Method = type1

RMLE method - Method = reml (default)

- Proc Mixed

Variance component estimates

Hypothesis tests and confidence intervals

## Gauge Capability Example in Text 13-2

```
options nocenter ls=75;

data randr;
  input part operator resp @@;
  cards;
1 1 21 1 1 20 1 2 20 1 2 20 1 3 19 1 3 21
2 1 24 2 1 23 2 2 24 2 2 24 2 3 23 2 3 24
3 1 20 3 1 21 3 2 19 3 2 21 3 3 20 3 3 22
4 1 27 4 1 27 4 2 28 4 2 26 4 3 27 4 3 28
..... .
20 1 19 20 1 19 20 2 18 20 2 17 20 3 19 20 3 17
;

proc glm;
  class operator part;
  model resp=operator|part;
  random operator part operator*part / test;
  test H=operator E=operator*part;
  test H=part E=operator*part;
```

```
proc mixed cl maxiter=20 covtest method=type1;
  class operator part;
  model resp = ;
  random operator part operator*part;
```

```
proc mixed cl maxiter=20 covtest;
  class operator part;
  model resp = ;
  random operator part operator*part;
run;
quit;
```

Dependent Variable: resp

Source	DF	Sum of			F Value	Pr > F
		Squares	Mean Square			
Model	59	1215.091667	20.594774	20.77	<.0001	
Error	60	59.500000	0.991667			
CorreTotal	119	1274.591667				

Source	DF	Type III SS	Mean Square	F Value	Pr > F
operator	2	2.616667	1.308333	1.32	0.2750
part	19	1185.425000	62.390789	62.92	<.0001
operator*part	38	27.050000	0.711842	0.72	0.8614

Source	Type III Expected Mean Square
operator	Var(Error) + 2 Var(operator*part) + 40 Var(operator)
part	Var(Error) + 2 Var(operator*part) + 6 Var(part)
operator*part	Var(Error) + 2 Var(operator*part)

Tests of Hypotheses Using the Type III  
MS for operator\*part as an Error Term

Source	DF	Type III SS	Mean Square	F Value	Pr > F

operator	2	2.616667	1.308333	1.84	0.1730
part	19	1185.425000	62.390789	87.65	<.0001

## Tests of Hypotheses for Random Model Analysis of Variance

Dependent Variable: resp

Source	DF	Type III SS	Mean Square	F Value	Pr > F
operator	2	2.616667	1.308333	1.84	0.1730
part	19	1185.425000	62.390789	87.65	<.0001
Error	38	27.050000	0.711842		
Error: MS(operator*part)					

Source	DF	Type III SS	Mean Square	F Value	Pr > F
operator*part	38	27.050000	0.711842	0.72	0.8614
Error: MS(Error)	60	59.500000	0.991667		

## The Mixed Procedure

## Type 1 Analysis of Variance

Source	DF	Sum of	
		Squares	Mean Square
operator	2	2.616667	1.308333
part	19	1185.425000	62.390789
operator*part	38	27.050000	0.711842
Residual	60	59.500000	0.991667

## Type 1 Analysis of Variance

Source	Expected Mean Square	Error Term	DF
operator	Var(Residual) + 2 Var(operator*part)	MS(operator*part)	38
	+ 40 Var(operator)		
part	Var(Residual) + 2 Var(operator*part)	MS(operator*part)	38
	+ 6 Var(part)		
operator*part	Var(Residual) + 2 Var(operator*part)	MS(Residual)	60
Residual	Var(Residual)	.	

Source	F Value	Pr > F
operator	1.84	0.1730
part	87.65	<.0001
operator*part	0.72	0.8614

## Covariance Parameter Estimates

Standard Z

Cov Parm	Estimate	Error	Value	Pr Z	Alpha	Lower	Upper
operator	0.0149	0.0330	0.45	0.6510	0.05	-0.0497	0.0795
part	10.2798	3.3738	3.05	0.0023	0.05	3.6673	16.8924
operator*part	-0.1399	0.1219	-1.15	0.2511	0.05	-0.3789	0.0990
Residual	0.9917	0.1811	5.48	<.0001	0.05	0.7143	1.4698

## The Mixed Procedure

Estimation Method REML

## Iteration History

Iteration	Evaluations	-2 Res Log Like	Criterion
0	1	624.67452320	
1	3	409.39453674	0.00003340
2	1	409.39128078	0.00000004
3	1	409.39127700	0.00000000

Convergence criteria met.

## Covariance Parameter Estimates

## Standard Z

Cov Parm	Estimate	Error	Value	Pr > Z	Alpha	Lower	Upper
operator	0.0106	0.03286	0.32	0.3732	0.05	0.001103	3.7E12
part	10.2513	3.3738	3.04	0.0012	0.05	5.8888	22.1549
operator*part	0	.	.	.	.	.	.
Residual	0.8832	0.1262	7.00	<.0001	0.05	0.6800	1.1938

## Confidence Intervals for Variance Components

- Can use asymptotic variance estimates to form CI
- Known as Wald's approximate CI
- Mixed: option CL=WALD or METHOD=TYPE1

Use standard normal → 95% CI uses 1.96

$$\hat{\sigma}_\beta^2 \pm 1.96(.0330) = (-0.05, 0.08)$$

$$\hat{\sigma}_\tau^2 \pm 1.96(3.3738) = (3.67, 16.89)$$

- In general Proc Mixed uses Satterthwaite CI

Default method - REML

Versions < 6.12 computed Wald CI

Current uses Satterthwaite's Approximation

Will discuss this CI construction later on.

## Rules For Expected Mean Squares

- In models so far, EMS fairly straightforward
- Could calculate EMS using brute force method
- For mixed models, good to have formal procedure
- Montgomery describes procedure for **restricted** model
  - 0 Write the error term in the model as  $\epsilon_{(ij..)m}$ , where  $m$  represents the replication subscript
  - 1 Write each variable term in model as a row heading in a two-way table
  - 2 Write the subscripts in the model as column headings. Over each subscript write F if factor fixed and R if random. Over this, write down the levels of each subscript
  - 3 For each row, copy the number of observations under each subscript, providing the subscript does not appear in the row variable term
  - 4 For any bracketed subscripts in the model, place a 1 under those subscripts that are inside the brackets
  - 5 Fill in remaining cells with a 0 (if subscript represents a fixed factor) or a 1 (if random factor).

- 6 To find the expected mean square of any term (row), cover the entries in the columns that contain non-bracketed subscript letters in this term in the model. For those rows with at least the same subscripts, multiply the remaining numbers to get coefficient for corresponding term in the model.

**Two-Factor Fixed Model:**

$$y_{ijk} = \mu + \tau_i + \beta_j + (\tau\beta)_{ij} + \epsilon_{ijk}$$

	F	F	R	
	a	b	n	
term	i	j	k	EMS
$\tau_i$	0	b	n	$\sigma^2 + \frac{bn\Sigma\tau_i^2}{a-1}$
$\beta_j$	a	0	n	$\sigma^2 + \frac{an\Sigma\beta_j^2}{b-1}$
$(\tau\beta)_{ij}$	0	0	n	$\sigma^2 + \frac{n\Sigma\Sigma(\tau\beta)_{ij}^2}{(a-1)(b-1)}$
$\epsilon_{(ij)k}$	1	1	1	$\sigma^2$

**Two-Factor Random Model:**

$$y_{ijk} = \mu + \tau_i + \beta_j + (\tau\beta)_{ij} + \epsilon_{ijk}$$

term	R	R	R	EMS
	$i$	$j$	$k$	
$\tau_i$	1	$b$	$n$	$\sigma^2 + n\sigma_{\tau\beta}^2 + bn\sigma_\tau^2$
$\beta_j$	$a$	1	$n$	$\sigma^2 + n\sigma_{\tau\beta}^2 + an\sigma_\beta^2$
$(\tau\beta)_{ij}$	1	1	$n$	$\sigma^2 + n\sigma_{\tau\beta}^2$
$\epsilon_{(ij)k}$	1	1	1	$\sigma^2$

**Two-Factor Mixed Model (A Fixed):**

$$y_{ijk} = \mu + \tau_i + \beta_j + (\tau\beta)_{ij} + \epsilon_{ijk}$$

	F	R	R	
	a	b	n	
term	i	j	k	EMS
$\tau_i$	0	b	n	$\sigma^2 + n\sigma_{\tau\beta}^2 + \frac{bn\Sigma\tau_i^2}{a-1}$
$\beta_j$	a	1	n	$\sigma^2 + an\sigma_\beta^2$
$(\tau\beta)_{ij}$	0	1	n	$\sigma^2 + n\sigma_{\tau\beta}^2$
$\epsilon_{(ij)k}$	1	1	1	$\sigma^2$

**Three-Factor Mixed Model (A Fixed):**

$$y_{ijkl} = \mu + \tau_i + \beta_j + \gamma_k + (\tau\beta)_{ij} + (\tau\gamma)_{ik} + (\beta\gamma)_{jk} + (\tau\beta\gamma)_{ijk} + \epsilon_{ijkl}$$

---

	F	R	R	R	
	a	b	c	n	
term	i	j	k	l	EMS
$\tau_i$	0	b	c	n	$\sigma^2 + cn\sigma_{\tau\beta}^2 + bn\sigma_{\tau\gamma}^2 + n\sigma_{\tau\beta\gamma}^2 + \frac{bcn\Sigma\tau_i^2}{a-1}$
$\beta_j$	a	1	c	n	$\sigma^2 + an\sigma_{\beta\gamma}^2 + acn\sigma_\beta^2$
$\gamma_k$	a	b	1	n	$\sigma^2 + an\sigma_{\beta\gamma}^2 + abn\sigma_\gamma^2$
$(\tau\beta)_{ij}$	0	1	c	n	$\sigma^2 + n\sigma_{\tau\beta\gamma}^2 + cn\sigma_{\tau\beta}^2$
$(\tau\gamma)_{ik}$	0	b	1	n	$\sigma^2 + n\sigma_{\tau\beta\gamma}^2 + bn\sigma_{\tau\gamma}^2$
$(\beta\gamma)_{jk}$	a	1	1	n	$\sigma^2 + an\sigma_{\beta\gamma}^2$
$(\tau\beta\gamma)_{ijk}$	0	1	1	n	$\sigma^2 + n\sigma_{\tau\beta\gamma}^2$
$\epsilon_{ijkl}$	1	1	1	1	$\sigma^2$

## Two-Factor Mixed Effects Model

$$y_{ijk} = \mu + \tau_i + \beta_j + (\tau\beta)_{ij} + \epsilon_{ijk}$$

- Assume A fixed and B random

- 1  $\sum \tau_i = 0$  and  $\beta \sim N(0, \sigma_\beta^2)$  usual assumptions
- 2  $(\tau\beta)_{ij} \sim N(0, (a-1)\sigma_{\tau\beta}^2/a)$   $(a-1)/a$  simplifies EMS
- 3  $\sum (\tau\beta)_{ij} = 0$  for  $\beta$  level  $j$  added restriction

- Due to added restriction

- Not all  $(\tau\beta)_{ij}$  indep,  $\text{Cov}((\tau\beta)_{ij}, (\tau\beta)_{i'j}) = -\frac{1}{a}\sigma_{\tau\beta}^2$
  - $\text{Cov}(y_{ijk}, y_{i'jk'}) = \sigma_\beta^2 - \frac{1}{a}\sigma_{\tau\beta}^2, i \neq i'$ .

- Known as **restricted** mixed effects model

- This model coincides with EMS algorithm

$$E(MS_E) = \sigma^2$$

$$E(MS_A) = \sigma^2 + bn \sum \tau_i^2 / (a-1) + n\sigma_{\tau\beta}^2$$

$$E(MS_B) = \sigma^2 + an\sigma_\beta^2$$

$$E(MS_{AB}) = \sigma^2 + n\sigma_{\tau\beta}^2$$

## Hypotheses Testing and Diagnostics

- Testing hypotheses:

$$H_0 : \tau_1 = \tau_2 = \dots = 0 \rightarrow \text{MS}_A / \text{MS}_{AB}$$

$$H_0 : \sigma_\beta^2 = 0 \rightarrow \text{MS}_B / \text{MS}_E$$

$$H_0 : \sigma_{\tau\beta}^2 = 0 \rightarrow \text{MS}_{AB} / \text{MS}_E$$

- Variance Estimates ( Using ANOVA method)

$$\hat{\sigma}^2 = \text{MS}_E$$

$$\hat{\sigma}_\beta^2 = (\text{MS}_B - \text{MS}_E) / an$$

$$\hat{\sigma}_{\tau\beta}^2 = (\text{MS}_{AB} - \text{MS}_E) / n$$

- Diagnostics

- Histogram or QQplot

- Normality or Unusual Observations

- Residual Plots

- Constant variance or Unusual Observations

## Multiple Comparisons for Fixed Effects

$$y_{ijk} = \mu + \tau_i + \beta_j + (\tau\beta)_{ij} + \epsilon_{ijk}$$

$$\bar{y}_{i..} = \mu + \tau_i + \bar{\beta}_{\cdot} + \overline{(\tau\beta)}_{i\cdot} + \bar{\epsilon}_{i..}$$

$$\text{Var}(\bar{y}_{i..}) = \sigma_{\beta}^2/b + (a-1)\sigma_{\tau\beta}^2/ab + \sigma^2/bn$$

$$\bar{y}_{i..} - \bar{y}_{i'..} = \tau_i - \tau_{i'} + \overline{(\tau\beta)}_{i\cdot} - \overline{(\tau\beta)}_{i'\cdot} + \bar{\epsilon}_{i..} - \bar{\epsilon}_{i'..}$$

$$\text{Var}(\bar{y}_{i..} - \bar{y}_{i'..}) = 2\sigma_{\tau\beta}^2/b + 2\sigma^2/bn$$

$$= 2(n\sigma_{\tau\beta}^2 + \sigma^2)/bn$$

- Need to plug in variance estimates to compute  $\text{Var}(\bar{y}_{i..})$
- What are the DF?
- For pairwise comparisons, use estimate  $2\text{MS}_{AB}/bn$
- Use  $\text{df}_{AB}$  for t-statistic or Tukey's method.

## Gauge Capability Example in Text 12-3

```
options nocenter ls=75;

data randr;
  input part operator resp @@;
  cards;
1 1 21 1 1 20 1 2 20 1 2 20 1 3 19 1 3 21
2 1 24 2 1 23 2 2 24 2 2 24 2 3 23 2 3 24
3 1 20 3 1 21 3 2 19 3 2 21 3 3 20 3 3 22
4 1 27 4 1 27 4 2 28 4 2 26 4 3 27 4 3 28
..... .
20 1 19 20 1 19 20 2 18 20 2 17 20 3 19 20 3 17
;
```

```
proc glm;
  class operator part;
  model resp=operator|part;
run;
```

=====

Dependent Variable: resp

Sum of

Source	DF	Squares	Mean Square	F Value	Pr > F
Model	59	1215.091667	20.594774	20.77	<.0001
Error	60	59.500000	0.991667		
CorrTotal	119	1274.591667			

Source	DF	Type I SS	Mean Square	F Value	Pr > F
operator	2	2.616667	1.308333	1.32	0.2750
part	19	1185.425000	62.390789	62.92	<.0001
operator*part	38	27.050000	0.711842	0.72	0.8614

## Gauge Capability Example

- $H_0 : \tau_1 = \tau_2 = \tau_3 = 0$ :

$$F_0 = \frac{MS_A}{MS_{AB}} = \frac{1.308}{0.712} = 1.84$$

P-value based on  $F_{2,38}$ : 0.173.

- $H_0 : \sigma_\beta^2 = 0$ :

$$F_0 = \frac{MS_B}{MS_E} = \frac{62.391}{0.992} = 62.89$$

P-value based on  $F_{19,60}$ : 0.000

- $H_0 : \sigma_{\tau\beta}^2 = 0$ :

$$F_0 = \frac{MS_{AB}}{MS_E} = \frac{0.712}{0.992} = 0.72$$

P-value based on  $F_{38,60}$ : 0.86

- Variance components estimates:

$$\hat{\sigma}_\beta^2 = \frac{62.39 - 0.99}{(3)(2)} = 10.23$$

$$\hat{\sigma}_{\tau\beta}^2 = \frac{0.71 - 0.99}{2} = -.14 (\approx 0)$$

$$\hat{\sigma}^2 = 0.99$$

- Pairwise comparison for  $\tau_1$ ,  $\tau_2$  and  $\tau_3$ .

## Unrestricted Mixed Model

- SAS uses **unrestricted mixed model** in analysis

- $y_{ijk} = \mu + \tau_i + \beta_j + (\tau\beta)_{ij} + \epsilon_{ijk}$

$$\sum \tau_i = 0 \text{ and } \beta_j \sim N(0, \sigma_\beta^2)$$

$$(\tau\beta)_{ij} \sim N(0, \sigma_{\tau\beta}^2)$$

- Expected mean squares:

$$E(MS_E) = \sigma^2$$

$$E(MS_A) = \sigma^2 + bn \sum \tau_i^2 / (a - 1) + n\sigma_{\tau\beta}^2$$

$$E(MS_B) = \sigma^2 + an\sigma_\beta^2 + n\sigma_{\tau\beta}^2$$

$$E(MS_{AB}) = \sigma^2 + n\sigma_{\tau\beta}^2$$

- random statement in SAS also gives these results

- Differences

- $E(MS_B)$

- Test  $H_0 : \sigma_\beta^2 = 0$  using  $MS_{AB}$  in denominator

- $Cov(y_{ijk}, y_{i'jk'}) = \sigma_\beta^2, i \neq i'$ .

- Connection

$$(\bar{\tau\beta})_{.j} = (\sum_i (\tau\beta)_{ij})/a$$

$$y_{ijk} = \mu + \tau + (\beta_j + (\bar{\tau\beta})_{.j}) + ((\tau\beta)_{ij} - (\bar{\tau\beta})_{.j}) + \epsilon_{ijk}$$

Check the model above satisfies the conditions of restricted mixed model

- Restricted model is slightly more general.

## Gauge Capability Example (Unrestricted Model)

```
options nocenter ls=75;

data randr;
  input part operator resp @@;
  cards;
1 1 21 1 1 20 1 2 20 1 2 20 1 3 19 1 3 21
2 1 24 2 1 23 2 2 24 2 2 24 2 3 23 2 3 24
3 1 20 3 1 21 3 2 19 3 2 21 3 3 20 3 3 22
4 1 27 4 1 27 4 2 28 4 2 26 4 3 27 4 3 28
.
.
;
proc glm;
  class operator part;
  model resp=operator|part;
  random part operator*part / test;
  means operator / tukey lines E=operator*part;
  lsmeans operator / adjust=tukey E=operator*part tdiff stderr;
```

```
proc mixed alpha=.05 cl covtest;
  class operator part;
  model resp=operator / ddfm=kr;
  random part operator*part;
  lsmeans operator / alpha=.05 cl diff adjust=tukey;
run;
quit;
```

## Approximate F Tests

- For some models, no exact F-test exists
- Recall 3 Factor Mixed Model (A - fixed)
- No exact test for A based on EMS

Assume  $a = 3, b = 2, c = 3, n = 2$  and following MS were obtained

Source	DF	MS	EMS	F	P
A	2	0.7866	$12\phi_A + 6\sigma_{AB}^2 + 4\sigma_{AC}^2 + 2\sigma_{ABC}^2 + \sigma^2$	?	?
B	1	0.0010	$18\sigma_B^2 + 6\sigma_{BC}^2 + \sigma^2$	0.33	.622
AB	2	0.0056	$6\sigma_{AB}^2 + 2\sigma_{ABC}^2 + \sigma^2$	2.24	.222
C	2	0.0560	$12\sigma_C^2 + 6\sigma_{BC}^2 + \sigma^2$	18.87	.051
AC	4	0.0107	$4\sigma_{AC}^2 + 2\sigma_{ABC}^2 + \sigma^2$	4.28	.094
BC	2	0.0030	$6\sigma_{BC}^2 + \sigma^2$	10.00	.001
ABC	4	0.0025	$2\sigma_{ABC}^2 + \sigma^2$	8.33	.001
Error	18	0.0003	$\sigma^2$		

- Possible approaches:
  - Could assume some variances are negligible, not recommended without “conclusive” evidence
  - Pool (insignificant) means squares with error, also risky, not recommended when df for error is already big.

## Satterthwaite's Approximate F-test

- $H_0$  : effect = 0, e.g.,  $H_0 : \tau_1 = \dots = \tau_a = 0$  or equivalently  $H_0 : \sum \tau_i^2 = 0$ .  
No exact test exists.
- Get two linear combinations of mean squares

$$MS' = MS_r \pm \dots \pm MS_s$$

$$MS'' = MS_u \pm \dots \pm MS_v$$

such that 1)  $MS'$  and  $MS''$  do not share common mean squares; 2)  
 $E(MS') - E(MS'')$  is a multiple of the effect.

- approximate test statistic  $F$ :  $F = \frac{MS'}{MS''} = \frac{MS_r \pm \dots \pm MS_s}{MS_u \pm \dots \pm MS_v} \approx F_{p,q}$

where  $p = \frac{(MS_r \pm \dots \pm MS_s)^2}{MS_r^2/f_r + \dots + MS_s^2/f_s}$  and  $q = \frac{(MS_u \pm \dots \pm MS_v)^2}{MS_u^2/f_u + \dots + MS_v^2/f_v}$

- $f_i$  is the degrees of freedom associated with  $MS_i$
- $p$  and  $q$  may not be integers, interpolation is needed. SAS can handle noninteger dfs.
- Caution when subtraction is used

**Example: 3-Factor Mixed Model (A Fixed)**

$$H_0 : \tau_1 = \tau_2 = \tau_3 = 0$$

$$MS' = \text{MS}_A$$

$$MS'' = \text{MS}_{AB} + \text{MS}_{AC} - \text{MS}_{ABC}$$

$$E(MS' - MS'') = 12\phi_A = 12 \frac{\sum \tau_i^2}{3-1}$$

$$F = \frac{\text{MS}_A}{\text{MS}_{AB} + \text{MS}_{AC} - \text{MS}_{ABC}} = \frac{.7866}{.0107 + .0056 - .0025} = 57.0$$

$$p = 2 \quad q = \frac{.0138^2}{.0107^2/4 + .0056^2/2 + .0025^2/4} = 4.15$$

- Interpolation needed

$$\text{P}(F_{2,4} > 57) = .0011 \quad \text{P}(F_{2,5} > 57) = .0004$$

$$\text{P} = .85(.0011) + .15(.0004) = .001$$

- SAS can be used to compute P-values and quantile values for F and  $\chi^2$  values with noninteger degrees of freedom.

Upper Tail Probability: `probft(x,df1,df2)` and `probchi(x,df)`

Quantiles : `finv(p,df1,df2)` and `cinv(p,df)`

```
data one;  
p=1-probf(57,2.0,4.15);  
f=finv(.95,2.0,4.15);  
c1=cinv(.025,18.57);  
c2=cinv(.975,18.57);  
proc print data=one;
```

OBS	P	F	C1	C2
1	.00096	6.7156	8.61485	32.2833

**Another Approach to Testing**  $H_0 : \tau_1 = \tau_2 = \tau_3 = 0$ 

$$MS' = MS_A + MS_{ABC}$$

$$MS'' = MS_{AB} + MS_{AC}$$

$$E(MS' - MS'') = ?$$

$$F = \frac{MS_A + MS_{ABC}}{MS_{AB} + MS_{AC}} = \frac{.7866 + .0025}{.0107 + .0056} = 48.41$$

$$p = \frac{.7891^2}{.7866^2/2 + .0025^2/4} = 2.01 \quad q = \frac{.0163^2}{.0107^2/4 + .0056^2/2} = 6.00$$

$$\text{P-value} = P(F > 48.41) = 0.002$$

- This is again found significant
- Avoid subtraction,summation should be preferred.

## Approximate Confidence Intervals

Suppose we are interested in  $\sigma_x^2$ .

- Case 1: there exists a mean square  $MS_x$  with  $df_x$  such that  $E(MS_x) = \sigma_x^2$ . Then  $\hat{\sigma}_x^2 = MS_x$ , and

$$\frac{df_x MS_x}{\sigma_x^2} \sim \chi^2(df_x)$$

Exact 100(1- $\alpha$ )% CI:  $\frac{df_x MS_x}{\chi_{\alpha/2, df_x}^2} \leq \sigma_x^2 \leq \frac{df_x MS_x}{\chi_{1-\alpha/2, df_x}^2}$

- Case 2: there exist

$MS' = MS_r + \dots + MS_s$  and,  $MS'' = MS_u + \dots + MS_v$   
such that  $E(MS' - MS'') = k\sigma_x^2$ . Then

$$\hat{\sigma}_x^2 = \frac{MS' - MS''}{k}, \text{ and } \frac{df_x \hat{\sigma}_x^2}{\sigma_x^2} \approx \chi^2(df_x)$$

where

$$df_x = \frac{(\hat{\sigma}_x^2)^2}{\sum \frac{MS_i}{k^2 f_i}} = \frac{(MS_r + \dots + MS_s - MS_u - \dots - MS_v)^2}{MS_r^2/f_r + \dots + MS_s^2/f_s + MS_u^2/f_u + \dots + MS_v^2/f_v}$$

Approximate  $100(1-\alpha)\%$  CI:

$$\frac{\text{df}_x \hat{\sigma}_x^2}{\chi_{\alpha/2, \text{df}_x}^2} \leq \sigma_x^2 \leq \frac{\text{df}_x \hat{\sigma}_x^2}{\chi_{1-\alpha/2, \text{df}_x}^2}$$

## Gauge Capability Example (Both Factors are Random)

Dependent Variable: RESP

Source	DF	Sum of Squares	Mean Square	F Value	Pr > F
Model	59	1215.09166667	20.594774	20.77	0.0001
Error	60	59.50000000	0.991667		
CorrectTotal	119	1274.59166667			

Source	DF	Type III SS	Mean Square	F Value	Pr > F
OPERATOR	2	2.61666667	1.308333	1.32	0.2750
PART	19	1185.42500000	62.390789	62.92	0.0001
OPERATOR*PART	38	27.05000000	0.711842	0.72	0.8614

$$\hat{\sigma}_\tau^2 = \frac{MS_A - MS_{AB}}{bn} = (62.39 - 0.71)/6 = 10.28$$

$$df = \frac{(62.39 - 0.71)^2}{62.39^2/19 + 0.71^2/38} = 18.57$$

$$CI: (18.57(10.28)/32.28, 18.57(10.28)/8.61) = (5.91, 22.17)$$

$$\hat{\sigma}_{\beta}^2 = \frac{MS_B - MS_{AB}}{an} = (1.31 - 0.71)/40 = 0.015$$

$$df = \frac{(1.31 - 0.71)^2}{1.31^2/2 + 0.71^2/38} = .413$$

$$CI: (.413(.015)/3.079, .413(.015)/2.29 \times 10^{-8}) = (.002, 270781)$$

## General Mixed Effect Model

- In terms of linear model

$$Y = X\beta + Z\delta + \epsilon$$

$\beta$  is a vector of fixed-effect parameters

$\delta$  is a vector of random-effect parameters

$\epsilon$  is the error vector

- $\delta$  and  $\epsilon$  assumed uncorrelated
  - means 0
  - covariance matrices  $G$  and  $R$  (allows correlation)
- $\text{Cov}(Y) = ZGZ' + R$
- If  $R = \sigma^2 I$  and  $Z = 0$ , back to standard linear model
- SAS Proc Mixed allows one to specify  $G$  and  $R$
- $G$  through RANDOM,  $R$  through REPEATED
- Unrestricted linear mixed model is default