

FIGURE 2.10 *Pareto Diagram*

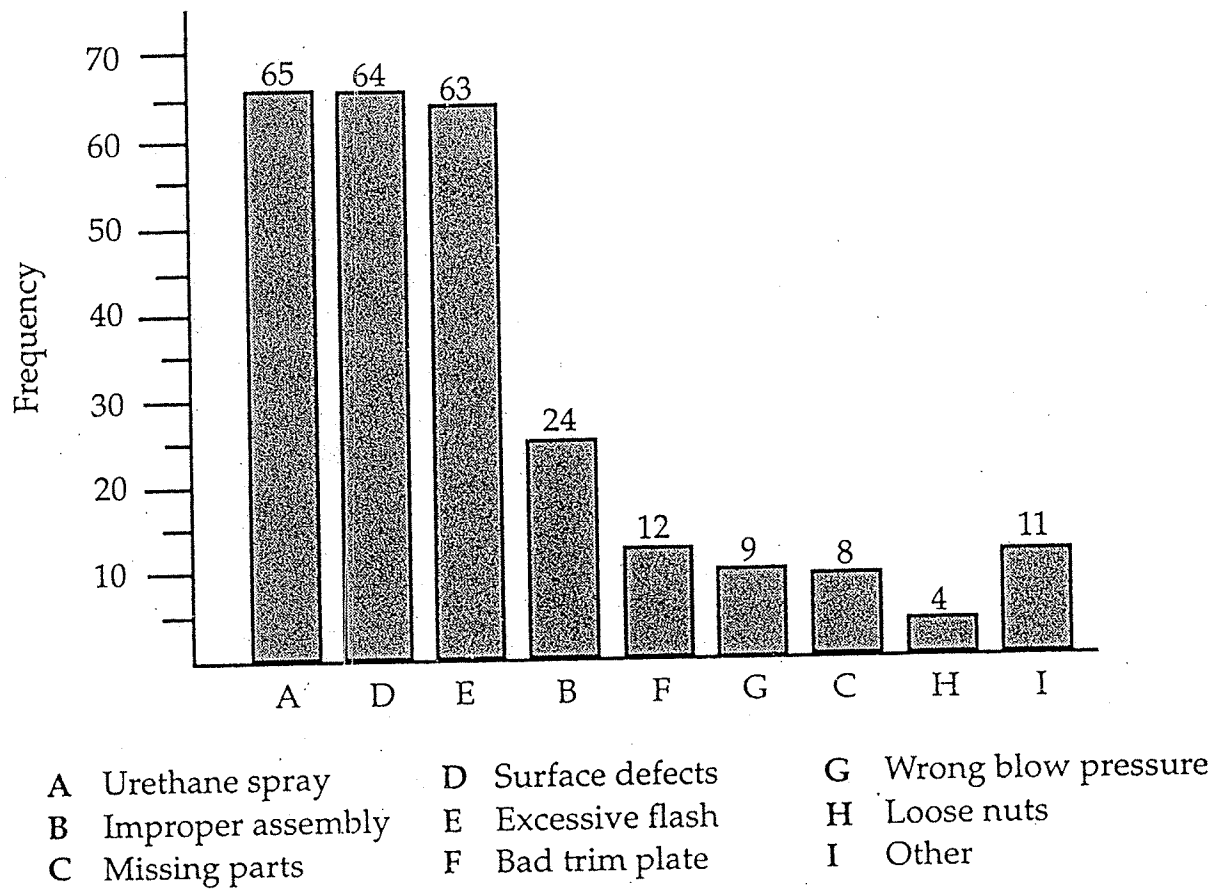


FIGURE 2.11 *Pareto Diagram for Hornpad Assembly Defects by Type*

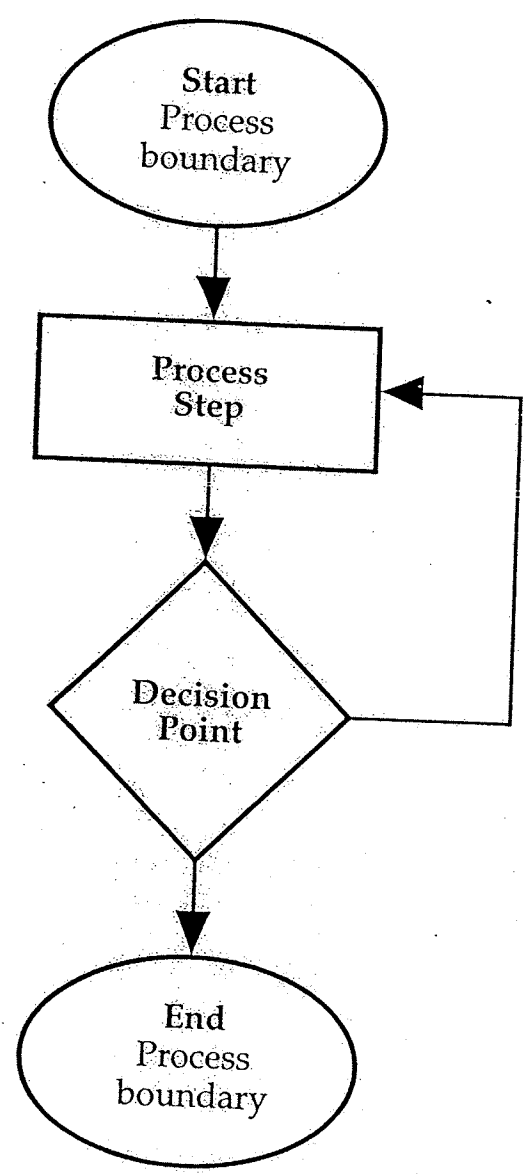


FIGURE 2.6 *The Basic Flowchart Symbols*

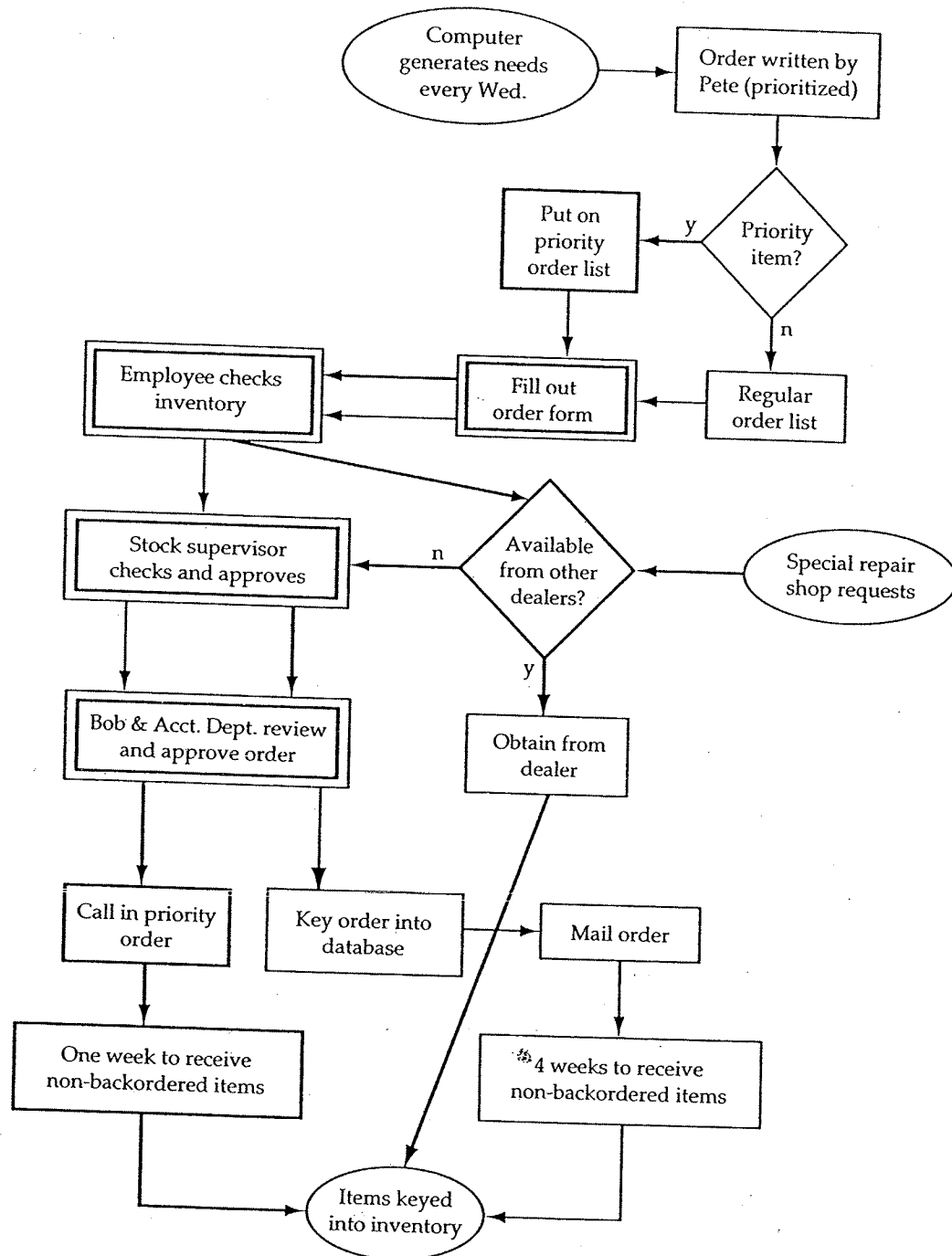


FIGURE 2.3 Current Parts Order Process

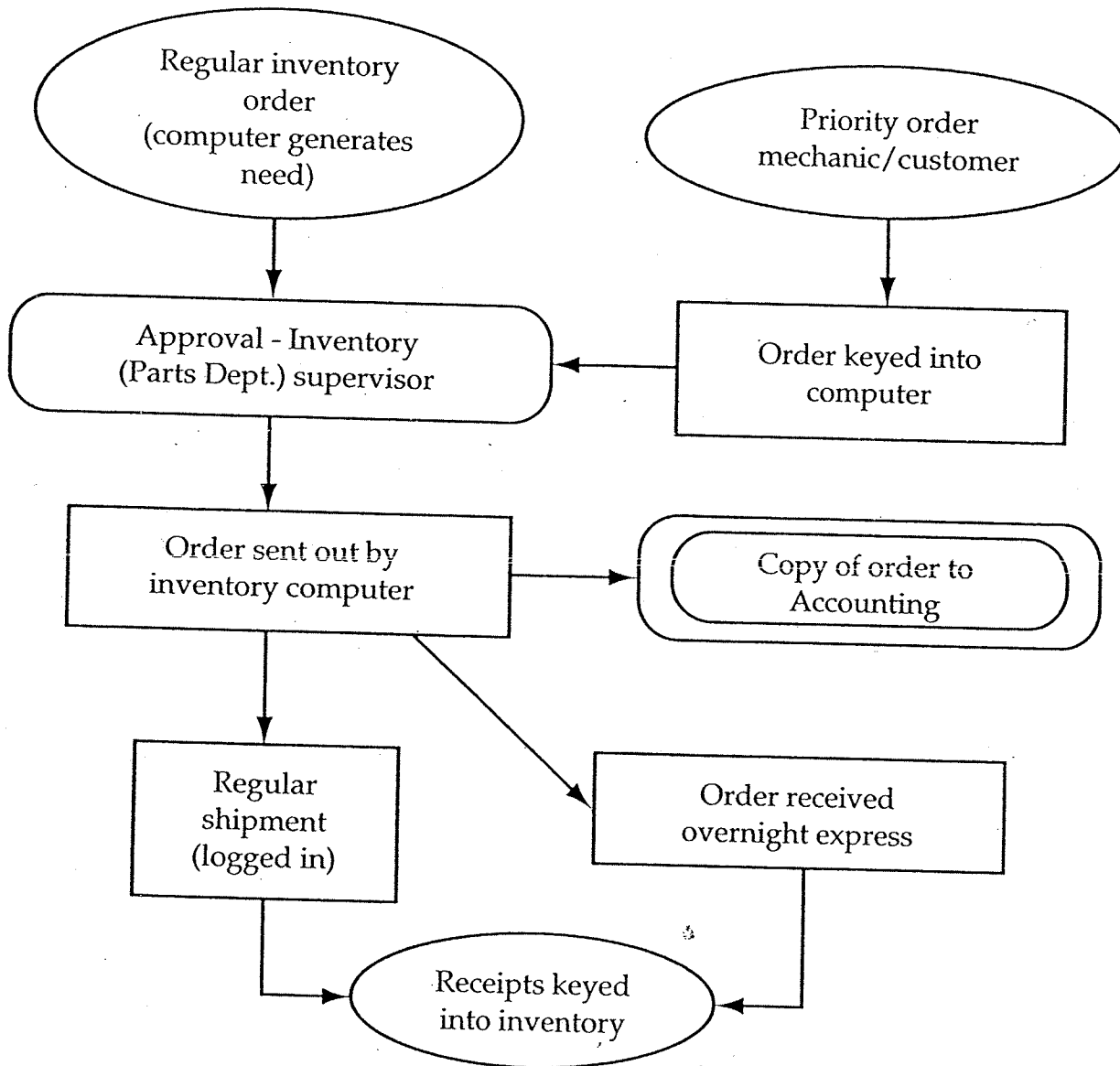


FIGURE 2.4 *Ideal Order Process*

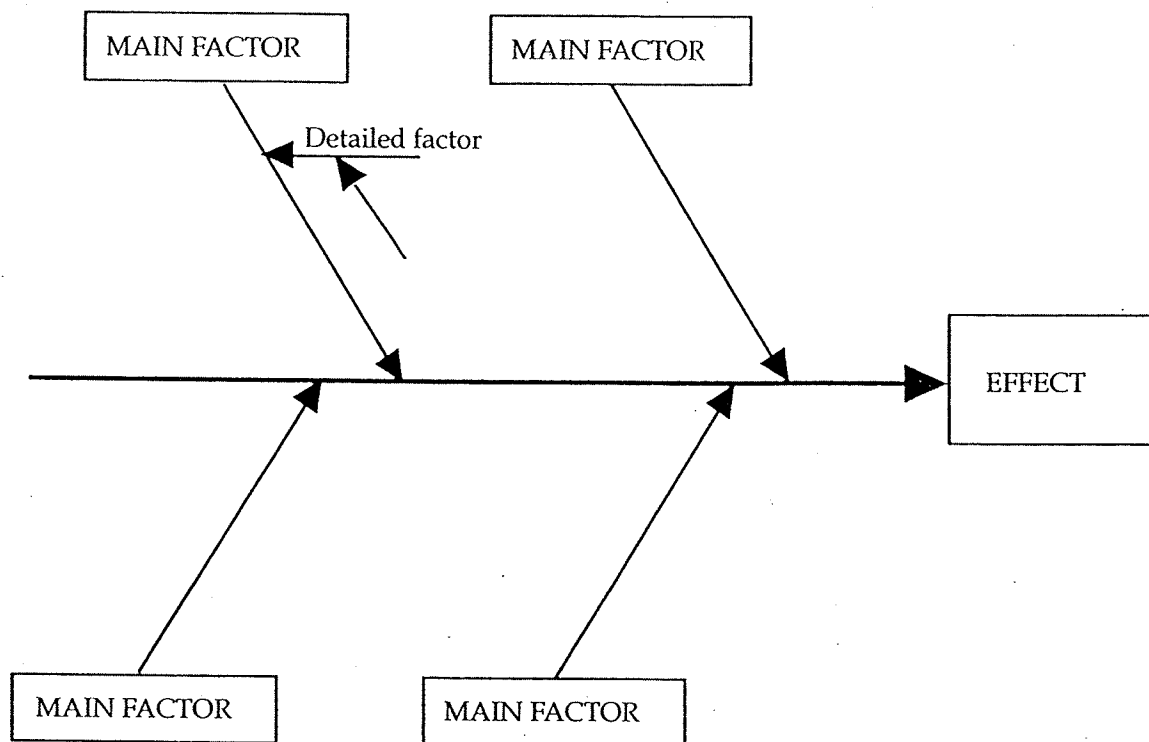


FIGURE 2.13 *General Form of a Cause and Effect Diagram (Fishbone Diagram)*

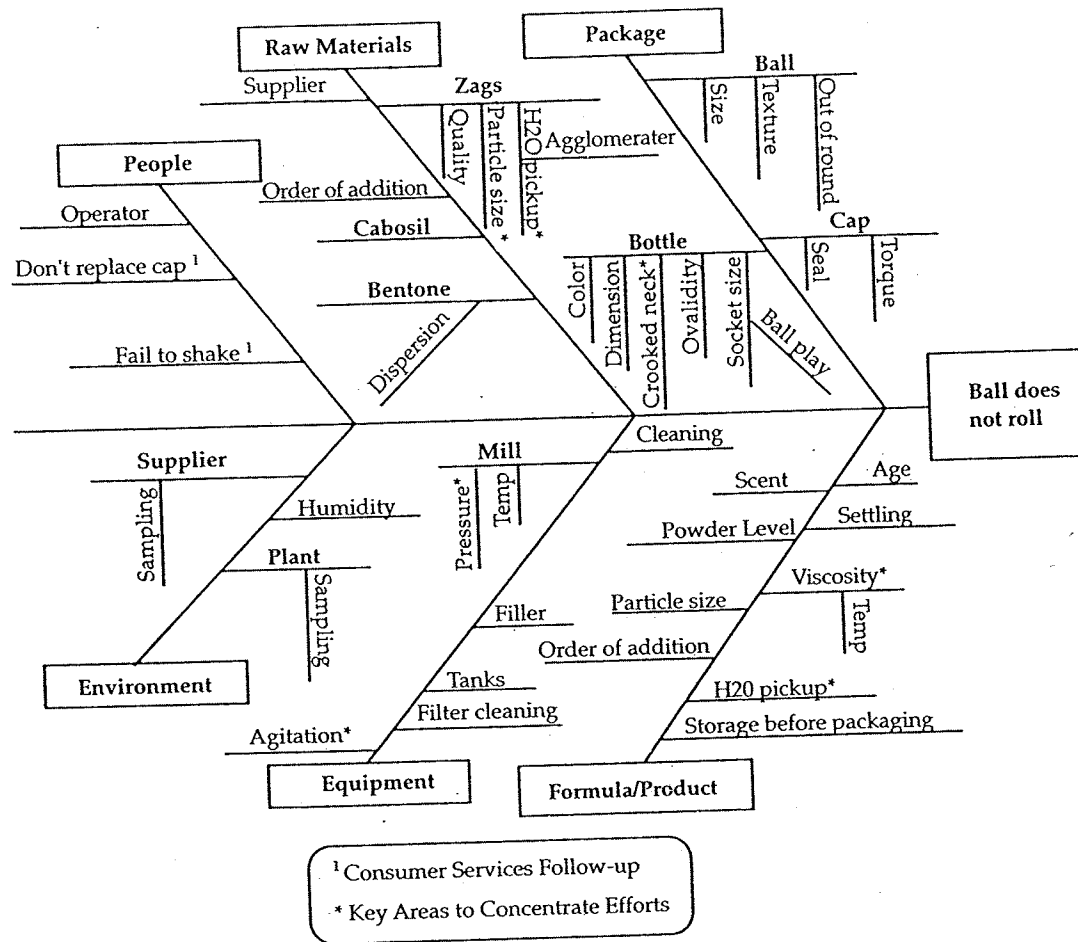


FIGURE 2.14 Cause and Effect Diagram for Factors Affecting the Ball Not Rolling in Assembled Deodorant Bottles